

SGG PLANITHERM<sup>®</sup>  
TOTAL+

*New generation  
advanced  
performance  
low-E glass*

# SGG PLANITHERM® TOTAL+

*New generation advanced performance low-E glass*

SGG PLANITHERM TOTAL+ represents the next generation of low-emissivity (low-E) coating technology and is the UK and Ireland's leading low-E coating brand.

SGG PLANITHERM TOTAL+ is a revolutionary high performance low-E glass. Developed specifically for the particular needs of the UK market, SGG PLANITHERM TOTAL+ has been optimised for Window Energy Ratings (WERS) making it the most energy efficient low-E glass available today.

Using the very latest advancements in magnetron coating technology from Saint-Gobain Glass, it combines many of the processing qualities of traditional hard coat products with the superior performance and aesthetics of the SGG PLANITHERM range. The unique coating is stable during the tempering process, making it the world's first 'single stock' offline coated low-E range for use in annealed or toughened form.

## Marketing campaign to promote energy efficient windows

Saint-Gobain Glass UK have launched a two to three year high-impact marketing campaign, utilising direct mail, new campaign-based websites, e-mail, PR and advertising (TV, radio and press). This exciting and significant promotion is expected to drive strong levels of demand for energy efficient windows incorporating SGG PLANITHERM TOTAL+.



Created in response to consumer demand, the PLANITHERM Installer Network is a nationwide group of like-minded window installation companies committed to energy efficiency.

Fabricators and Installers can sign-up to our Network by visiting [www.planitherm-network.com](http://www.planitherm-network.com) - it's quick, easy and free!

Network members receive:

- A free listing and profile on our consumer website at [www.planitherm.com](http://www.planitherm.com)
- A comprehensive sales support toolkit
- Product and marketing support
- Technical fact sheets

## Applications

SGG PLANITHERM TOTAL+ is an extremely versatile low-E solution suitable for a wide range of domestic and commercial applications:

### Residential:

- Windows and skylights
- Patio doors, French doors and other external doors

### Commercial:

- Façades/windows
- Curtain walling
- Structural glazing
- Overhead glazing

## Description

SGG PLANITHERM TOTAL+ is manufactured on the Saint-Gobain Glass UK magnetron coater. A unique combination of multiple metal oxide layers are applied to high quality SGG PLANILUX clear float glass using a magnetically enhanced cathodic sputtering process under vacuum conditions. The resultant microscopically thin and transparent metallic coating very effectively reflects long-wave heat radiation back into a room, thereby retaining heat within a building, whilst maximising natural light transmission.



## Benefits

SGG PLANITHERM TOTAL+ offers a number of key benefits that clearly differentiate it from other low-E products, helping to give processors and window fabricators an added edge in an increasingly discerning and competitive market:

### Benefits for glass processors:

- SGG PLANITHERM TOTAL+ is a 'single stock' product; the same version can be used in either annealed or toughened form. This significantly reduces stockholdings, reducing working capital, freeing up warehouse space, as well as simplifying logistics and production planning.
- the SGG PLANITHERM TOTAL+ coating is durable and easy to process helping to ensure that finished units are of the highest quality.
- depending on the type of furnace and settings, SGG PLANITHERM TOTAL+ may offer improved toughening cycle times and/or reduced cycle temperatures, helping to improve throughput and lower energy costs.
- as a durable, single version product, SGG PLANITHERM TOTAL+ can help to improve processing optimisation in terms of cutting, planning, and 'right first time' yields.
- produced at the Saint-Gobain Glass UK float plant in Eggborough on the magnetron coater, SGG PLANITHERM TOTAL+ is available in a full range of thicknesses and dimensions.

### Benefits for fabricators/consumers:

#### ● Enhanced Thermal Insulation

Double glazed units incorporating SGG PLANITHERM TOTAL+ offer up to three times more insulation than standard double glazing and significantly better thermal insulation compared to hard coated low-E products:

- considerable reductions in heating bills
- eliminates cold areas around windows
- maximises the amount of natural light into the home, without haze or tint effects
- reduces condensation on the inner pane
- environmentally friendly solution, given the lower CO<sub>2</sub> emissions associated with reduced energy consumption
- ensures compliance with current Building Regulations requirements for all frame types or designs
- exceptional Window Energy Rating performance thanks to the optimised balance between a very low U-value and high solar gain (see overleaf)

#### ● Neutral Appearance

The SGG PLANITHERM coating is remarkably neutral in both transmission and reflection as opposed to traditional hard coated low-E products which typically suffer from a noticeable tint:

- white curtains remain looking white from outside
- no discolouration of Georgian bars

#### ● Exceptional Clarity

SGG PLANITHERM TOTAL+ offers a high level of light transmittance, maximising the entry of natural daylight into the building. This type of coating also benefits from the lack of 'haze effect' commonly associated with hard coated products.

### SGG PLANITHERM TOTAL+

U-value

1.2 W/m<sup>2</sup>K

(4(16)4 unit with 90% argon gas filling)

Light Transmittance

80%

Light Reflectance

12%

Solar Factor

71%



## Range

### Stock sizes

Thickness	Standard Sizes
4, 6, 8, 10mm	6000 x 3210mm
	2550 x 3210mm
	2250 x 3210mm

### Toughened Glass:

SGG PLANITHERM TOTAL+ is the first offline coated low-E glass that can be used as a single version in both annealed and toughened form. Critically, once toughened, the coating retains the same technical characteristics and aesthetic qualities. For applications requiring safety glass SGG PLANITHERM TOTAL+ can be readily toughened to meet the requirements of BS EN 12150.

### Laminated Glass:

SGG PLANITHERM TOTAL+ is available as SGG STADIP and SGG STADIP PROTECT laminated glass in most common configurations. Laminated glass offers safety and security performance as well as UV filtration.

## Processing

SGG PLANITHERM TOTAL+ must always be assembled into a double glazed unit. The coating is generally placed on face 3 of the unit, though it is possible to place the coating on face 2 without affecting the U-value. Appearance may vary slightly, so it is important to maintain consistent coating positioning throughout a particular façade.

Full guidance on handling and processing SGG PLANITHERM products are detailed in a separate document available from Saint-Gobain Glass UK.

## Product Combinations

By combining SGG PLANITHERM TOTAL+ with other specialist glass products available from the Saint-Gobain Glass range, a multitude of high performance, multi-functional double glazing solutions can be achieved.

### • Solar Control Glazing

The SGG COOL-LITE family presents an extensive range of solar control solutions, designed to reduce solar heat gain, thereby reducing reliance on ventilation and air conditioning systems.

### • Low-maintenance Glazing

SGG BIOCLEAN can be combined with SGG PLANITHERM TOTAL+ to add effective self-cleaning properties to a double glazed unit. This product combination offers a significantly more neutral and less reflective solution compared to equivalent products currently available on the market.

### • Acoustic Glazing

SGG STADIP SILENCE is an acoustic PVB laminated glass, which noticeably reduces noise whilst also offering the same safety and security characteristics as laminated glass.

### • Vision Control

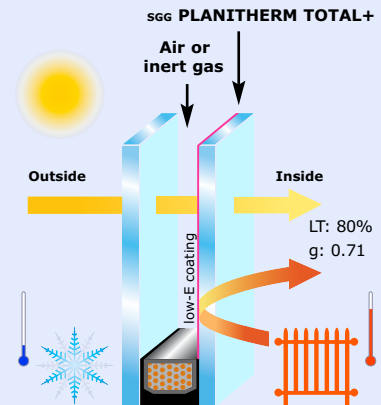
SGG DECORGLASS is a range of traditional patterned glass with varying obscuration levels which can be combined with SGG PLANITHERM TOTAL+ to offer privacy in various applications.

SGG MASTERGLASS (a range of contemporary geometric textured glass) and SGG SATINOVO (acid-etched glass) offer further design possibilities for commercial or domestic applications.

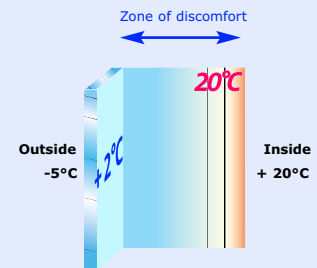
### • Window Energy Ratings

Combining SGG PLANITHERM TOTAL+ with SGG DIAMANT low-iron glass in the outer pane can improve the energy index of a given window by further increasing solar gain.

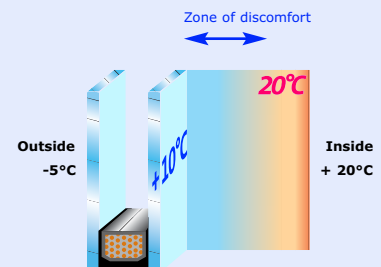
### Double-glazed unit with SGG PLANITHERM TOTAL+



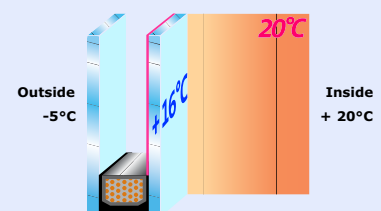
### Temperature of the inner pane 4mm single glazing



### Standard clear float double-glazed unit 4 (Air 12) 4mm



### Double-glazed unit with SGG PLANITHERM TOTAL+ 4 (90% Argon 16) 4mm



## Building Regulations

SGG PLANITHERM TOTAL+ is the ideal low-E solution for compliance with Building Regulations relating to energy efficiency in England, Wales and the Republic of Ireland (Part L), Scotland (Section 6) and Northern Ireland (Part F).

### Whole Window U-values

Thanks to its superior thermal insulating performance, SGG PLANITHERM TOTAL+ enables a wider range of frame types and designs to meet mandatory maximum and/or area weighted average whole window U-value requirements, affording greater flexibility to architects, specifiers and fabricators.

### Window Energy Ratings

With its optimised balance of very low emissivity and high solar gain SGG PLANITHERM TOTAL+ is the most energy efficient low-E glazing product available under the BFRC window energy rating scheme, performing significantly better than other low-E products.

Independent simulations show that when incorporated in a typical window with a 30% frame factor, SGG PLANITHERM TOTAL+ can improve the BFRC energy index by approximately 13 kWh/m<sup>2</sup>/year when compared to hard glazing and at least 5 kWh/m<sup>2</sup>/year improvement over other leading low-E products. This performance advantage can help fabricators and installers comfortably meet the Window Energy Rating band C (or better) requirements of Document L of the Building Regulations using standard double glazed units for the majority of windows. A and B ratings are also more easily achievable, allowing for application to be endorsed by the Energy Savings Trust (see overleaf).

## Technical Specifications

### Performance Data

Internal Pane	SGG PLANITHERM TOTAL+	
External Pane	SGG PLANILUX clear float glass	SGG DIAMANT
Composition in mm	4(16)4	
low-Emissivity Coating Position	Face 3	
LT	80%	81%
LRe	12%	
LRi	12%	
T	60%	63%
Re	19%	22%
A1	9%	3%
A2	11%	13%
g-value*	0.71	0.74
Shading Coefficient	0.81	0.85
U-value in W/m <sup>2</sup> K**		
Air	1.4	
90% Argon	1.2	

SGG PLANITHERM TOTAL+ meets the durability requirements of class C of European standards EN 1096 and is CE marked.

\* Light and solar performance according to EN 410

\*\* Centre-pane U-values have been rounded in accordance with EN 673

For Window Energy Ratings simulators should calculate whole window U-values from first principals using normal surface emissivity ( $\epsilon = 0.05$ )

Saint-Gobain Glass UK has won The Sunday Times national award for training and motivation of staff on environmental issues and has also been named as one of the UK's greenest companies in The Sunday Times Green List.



Choose the most energy efficient glass from one of the UK's greenest companies.



## Energy Saving Trust

The Energy Saving Recommended logo has been developed by the Energy Saving Trust to distinguish the most energy efficient products on the market.

The Energy Saving Trust is an independent, non-profit making organisation backed by the Government. Its' aim is to cut emissions of carbon dioxide (CO<sub>2</sub>) - the main greenhouse gas causing climate change - by promoting the sustainable and efficient use of energy.

Windows with a B rating or higher are eligible to be endorsed by the Energy Saving Trust and (subject to approval) to use the Energy Saving Recommended logo.



Certification mark

High performance low-E glass products such as sGG PLANITHERM TOTAL+ are recognised as being an essential component in improving the energy efficiency of windows and can help windows to qualify for Energy Saving Recommended status.

sGG PLANITHERM TOTAL+ is rapidly becoming recognised at the low-E glass of choice in order to achieve the best possible Window Energy Ratings.

Distributor



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[www.saint-gobain-glass.com](http://www.saint-gobain-glass.com)

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